

Specification # 30-25060

Used filling line for non-returnable PET bottles

Make	Kosme
Year	2012-2019
Capacity	12.000 bottles/h referring to 390ml 10.000 bottles/h referring to 1000ml 7.000 bottles/h referring to 1500ml
Neck	PCO 28-1881
Filling product	Carbonated soft drinks
Packing	Shrink pack - film only
Pallet	Industry pallet 1200x1000
Control unit	Siemens S7
Production voltage	400V / 50 Hz
Availability	Promptly
Out of production	July 2025

MACHINES:

Blow moulding machine	Kosme KSB 6R Year 2012 Rotary blow moulding machine with oven and blowing wheel
Accessories:	Preform feeding Kipper Kosme Revopack Chiller MTA TAE EVO 201 HP-compressor (partial available)

mechanically blocked with star wheels for bottom cooling

Filler	Kosme Barfill NH 50/1800-10/360FC Year 2012, Neckhandling Operating of bloc central with touch panel Arol screw capper for 2 chutes
Accessories:	CIP cups

Mixer	O+H Intermix Type 130 EID-C Year 1996, 2 components
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Filling height control	Krones Checkmat F-IR Year 2013 Detection of under filling and existing seam
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Bottle conveyor

Blowing unit

Labelling machine

Kosme Flexareel 600-10-1
Year 2018, straight execution – left to right
Tooth belt for labelling of cylindrical bottles
Wraparound label from reel

Coding unit

VIDEOJET Excel 170i

Packing machine

CERMEX Versa Film Access
With shrinking tunnel with grid belt
Lose bottles will be packed in 3x2 **film only**
(packing of 4x3 possible)

Pack conveyor

GEBO

Palletizer

GEBO Newtec PAL-PACK 4750
Year 2017
Palletizing of layer on to pallet via transfer plate
Pack infeed single lane
Layer pad inserter with magazine
Pallet magazine
Safety fence

Pallet safety

LANTECH
Year 2019, stretch wrapper

Pallet conveyor

















