

Specification # 30-25060

Used filling line for non-returnable PET bottles

Make	Kosme
Year	2012-2019
Capacity	12.000 bottles/h referring to 425ml 10.000 bottles/h referring to 1000ml 9.000 bottles/h referring to 1500ml
Neck	PCO 28-1881
Filling product	Carbonated soft drinks (20° - 8g)
Packing	Shrink pack
Pallet	Industry pallet 1200x1000
Control unit	Siemens S7
Production voltage	400V / 50 Hz
Availability	Promptly
Out of production	July 2025

MACHINES:

Blowmoulding machine	Kosme 6R Year 2012 Rotary blow moulding machine with oven and blowing wheel
Accessories:	Preform feeding Kipper Kosme Revopack Chiller MTA TAE EVO 201 HP-compressor (partial available)

mechanically blocked

Filler	Kosme Barfill NH 50/1800-10/360FC Year 2013, Neckhandling Operating of bloc central with touch panel Arol capper for screw caps
---------------	--

Cap feeding	MARMOINOX
--------------------	-----------

Filling height control	Krones Checkmat F-IR Year 2013, DART technology Detection of under filling and existing seam
-------------------------------	--

Bottle conveyor	Div. Supplier Plastic chain with buffer table
------------------------	--

Blowing unit	PTKartinka Sinar Teknik
Labelling machine	Kosme Flexareel 600-10-1 Year 2018, Parallel execution – Right to left, Wraparound label from reel
Packing machine	CERMEX Versa Film Access With shrinking tunnel with grid belt Lose bottles will be packed in 3x2 film only
Pack conveyor	KHS/GEBO
Palletizer	ROBOT ABB IRB2600 Year 2018 Palletizing of shrink packs in rows on to pallet Pack infeed single lane with layer pad inserter with magazine with safety fence
Pallet safety	LANTECH
Pallet conveyor	





















