

## FILLING LINE FOR CANS # 101427

Make:	KRONES, Kettner, KHS-Kisters, BPM, Famix, Ferrum, SIMA, TransTech Hysek, Videojet
Capacity:	500 ml Base 14.500 cph 330 ml Sleek 24.000 cph 250 ml Slim 24.000 cph
Product:	Beer, Carbonated Softdrinks, Energydrinks
Format:	150 – 500 ml Slim, Sleek, Base
Availability:	<b>April 2021</b>
Note:	<b>without Filling-height control</b>

### MACHINES:

Bulk-can depalletizer	SIMA, D2SAP, year 2001, relay control, 3-side duct with elevator, Pallet stack height max. 3.250 mm, empty-can discharge on high-level with plastic flush-grid belt, pallet roller conveyor in gravity design, Manual removal of metal frame and intermediate layer, platform for operator
Cable conveyor and Gravity rinser	TransTech Hysek, year 2006, incl. BMH-inverter, 1 flush-medium
Mixer	Famix, 15000, year 1992, control unit Siemens S7-300, hand flap valves, 2 components (water and syrup)
Filler	KRONES, Volumetric VOC 1440-36-126, year 2002, control unit Siemens S7, 36 filling valves, FPM seals, valve manifold with Neumo valves, 15" colour display
Seamer	Ferrum, F505, manual lid feeder from extended chute
Can transport	KRONES, SynCo, year 1998, control unit Siemens S5, plastic chain, Frequency-controlled drives
Dating device	Videojet, 1610DH, year 2017, inkjet onto the bottom of can
Packaging machine	KHS-Kisters, 197/60, year 1991, control unit Siemens S7 (upgrade 2013), 6-lane can infeed, 6x3 and 6x4 cardboard tray with shrink film, Nordson hot melt unit, Shrink tunnel type ST / II-600V, EAN code and printer integrated
Tray transport	KRONES, MultiCo, year 1998, control unit Siemens S5, Roller chain and roller railing for shrinktray
Palletizer	Kettner, Pressant Uni 1N, year 1991 (refurbished 2007), control unit Siemens S7, 1-lane inlet on low level, internal turning device, pre-grouping station with rollers, Row pusher with loading plate, motorized layer centering, incl. empty pallet magazine
Stretcher	BPM, rotary arm, year 2001, control unit Siemens S7, frame made of stainless steel, 1 film roll on the rotary arm, incl. pallet conveyer

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